



		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	277 METAL Inc.						
		DIMENSIONS ARE IN INCHES	DRAWN	277		TITLE: ROOF FLAT PATTERN						
		TOLERANCES:	CHECKED									
		FRACTIONAL ±	ENG APPR.									
		ANGULAR: MACH. ± BEND ±	MFG APPR.									
		TWO PLACE DECIMAL ±.010				SIZE DWG. NO. REV						
		THREE PLACE DECIMAL ±.005										
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.									
		MATERIAL	COMMENTS:			B			1			
		MS 11 GA										
		FINISH										
NEXT ASSY	USED ON					SCALE: 1:8 WEIGHT: SHEET OF						
APPLICATION		DO NOT SCALE DRAWING										